



Summary Sheet

IST Project 2001-37652 HRTC Hard Real-time CORBA

D 3.6 Robot Control Testbed Testing

Abstract:

The developed Robot Control Testbed (RCT) for Hard Real-Time CORBA (HRT CORBA) has been used to test communication techniques in a CORBA context. Tests using non-RT communication (TCP/IP) show timing variations and worst-case latencies that are too big for motion control, such as the control of a robotic arm. Testing is carried out both in separate setups of specific communication channels within the RCT, and also as full-scale test of the robot arm control.

Testing of the proposed hybrid approach with a HRT-communication aware ORB on the Linux user level, in combination with HRT-parts of the application and communication running in Linux kernel space, is done using both TCP/IP and ThrottleNet (TN) transports. Then TCP/IP is used from user space and is tunnelled over TN which works fine together with the HRT TN traffic. Using TN from the user level is tested and can be useful for implementation of HRT CORBA on a predictable RTOS, but the scheduling of user-space threads in Linux prevents predictability. Running TN from the HRT part of the application (in kernel space using RTAI) shows that standard fast switched Ethernet gives the desired predictability and performance for complete robot motion control, thus verifying the usefulness of HRT CORBA.

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1 Introduction

This document describes tests performed on the testbed hardware and reports measurements and results derived from these tests. It does not document the testbed (D3.7), the hard realtime implementation (D3.5) and the soft realtime implementation (D3.4). Five different tests have been performed; IIOP stresstests showing minimum roundtrip latency and jitter using IIOP between two nodes using an intermediate switch. TN latency and jitter test for specific periodicity between two nodes. TNIOP test between two nodes demonstrating GIOP communication between two nodes using an intermediate switch. Emulated TCP/IP performance using emulated network TCP/IP delay on testbed system. The testbed experiment is run with emulated TCP/IP and emulated TN performance and with TN.

2 Hardware setup

The RCT as such is described in design, implementation, and documentation documents. The processors that are referred to, however, deserve some more specific performance data for the interpretation of the test results in the following.

Four types of processors, all running Linux if nothing else stated, are used in the tests. The properties are outlined in Figure 1. Note that in the test results, the hardware is referred to by the compiler version. That is,

- Cris refers to the Axis ETRAX port of the GNU C complier.
- PPC refers to the PowerPC (G3 on VME).
- i386 refers to the Intel family, here actually a i686 (Pentium-4).

The rest of the setup is according to the RCT implementation.



i686	processor	: 0
	vendor id	: GenuineIntel
	cpu family	: 15
	model	: 2
	model name	: Intel(R) Pentium(R) 4 CPU
	2.60GHz	
	stepping	: 9
	cpu MHz	: 2593.562
	cache size	: 512 KB
	fdiv buq	: no
	hlt bug	: no
	f00f bug	: no
	coma bug	: no
	fnu	· Ves
	fpu exception	· yes
	cnuid level	• 2
	flagg	· jes · fnu vme de nee tee mer nee
	mce cy8 apic sei	n mtrr nge mga gmov nat nge36
	alfluch dta ach	j mmy fyar age age? ag ht tm
	bogoming	E177 24
DDC	adTillofoa	: 51/7.54
PPC	cpu	. 222
	CIUCK	(1000, 1000, 1000, 1000)
	hearming	: 49.2 (pvr 0009 3102)
	bogomips	332.59
		: PREP MVME 2000/2/00 WICH
<u> </u>		
Cris	processor	
	cpu	
	cpu revision	
	cpu model	: ETRAX IOULX V2
	cache size	: 8 KB
	Ipu	: no
	mmu	: yes
	mmu DMA bug	: no
	ethernet	: 10/100 Mbps
	token ring	: no
	SCS1	: yes
	ata	: yes
	usb	: yes
	bogomips	: 99.73
Figure 1. / proc/	cpuinfo from the diffe	erent hardware platforms used in the
testbed.		



3 IIOP stress-test

The purpose of the IIOP stress-test is to determine the minimum CORBA call latency of the standard CORBA network protocol on the different hardware platforms utilized in the testbed. This is done to measure the performance of the ORB used in the testbed and to be able to compare performance with the TN solution.

The test is performed by physically isolating two computer nodes on the network, only allowing them to communicate between each other through a switch. The hardware used is documented in Figure 1. Application end-to-end delay is measured by executing a number of synchronous method calls measuring time spent in the call. See Figures 2 to 4 for the experiment code.

It should be noted that this test measures both the performance of the TCP/IPstack and the ORB residing on top of it. It does not give a clear picture on time spent in the ORB alone.

```
module Test{
    interface tester_servant {
        long a(in long val);
    };
};
```

Figure 2. IDL used for measuring application round-trip delay.

```
long seq;
long res;
struct timeval tv;
for (seq=0; seq<log_size; seq++) {
  res = gettimeofday(&tv, NULL);
  memcpy(&(log_tv[seq]), &tv, sizeof(struct timeval));
  res = tsv->a(seq);
```

Figure 3. Experiment code executed on the client machine for measuring round-trip application delay. The "a" method is called repeatable with IIOP used as transport. Before each call time is read and a timestamp is stored. The "gettimeofday" call has a resolution according to Figure 5.



```
class tester_impl: public virtual
POA_Test::tester_servant{
  public:
    long a(long val)ICA_THROW_DECL(CORBA::SystemException) {
      return val;
    }
};
Figure 4. Experiment code executed on the server machine for measuring
```

round-trip application delay. IIOP is used as transport.

Туре	Gettimeofday resolution (microseconds)			
Intel i386	1.0			
MVME PPC	2.3			
ETrax CRIS	32			
Figure 5. Measured gettimeofday resolution on the different hardware				
platforms used in the testbed.				

Also note that since the test objects involved are executed on the user-level, the spikes that can be seen in Figure 6 may be due to system calls or other services delaying the execution. Therefore, hard-RT needs both hard-RT communication (TN in our case) and kernel-space execution (RTAI in our case).





summarised in Figure 8. Note that the black areas such as in Figure 2 (upper right) contain very frequent delay variations, which due to the number of

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samples fills the area.











	Sorvor	Cris 1		PPC		;386	
Clinat	Jerver		.115 1	rre		1300	
Client							
Cris 2		test	4				
		samp	60000				
		mean	12323				
		std	11186				
		max	45000				
		min	26				
Cris 1		test	2	test	3	test	1
		samp	10000	samp	60000	samp	10000
		mean	12501	mean	1969.6	mean	2143.6
		std	11042	std	59.7	std	316.6
		max	40490	max	3977	max	9995
		min	5774	min	1852	min	1764
PPC		test	5	test	8	Test	9
		samp	10000	samp	100000	samp	100000
		mean	10002	mean	608.6	mean	814.8
		std	8943.9	std	7.7	std	713.5
		max	28948	max	1301	max	201150
		min	3513	min	551	min	494
i386		test	6	test	7	test	10
		samp	10000	samp	100000	samp	100000
		mean	10078	mean	9764	mean	70.8
		std	9091	std	35.8	std	31.3
		max	33091	max	9764	max	5890
		min	3452	min	630	min	62

Figure 8. IIOP roundtrip delay test summary. Average, standard deviation, maximum and minimum values for the tests are given (all measurements in microseconds). Note the execution time asymmetry between client and server. The high max values are often due to high initial delays or spikes.

As can be seen from the tests, IIOP is not suitable for feedback/servo control. That also applies to the Java-based measurement (partly motivated by the online connection to the virtual testbed) as shown in Figure 9.





	Server		i686		
Client					
i686		test	11		
		samp	100000		
		mean	374		
		std	1251		
		max	259000		
		min	0		
Figure 9	Figure 9. IIOP roundtrip delay test summary for the Java comparison test.				
Average	, standard	l deviat	tion, maximu	m and minimum values for the tests are	
given (all measurements in microseconds). The high max value is due to high					

initial delay caused by Java.

4 TN latency and jitter test

Using TN in kernel space (RTAI) is the test case corresponding to the communication in the servo control of the robot. Compared to other tests on our legacy system [Mart2002], the Linux drivers appear to be less optimal for hart-RT execution (costing some 20 to 30 microseconds extra delay per transfer). The TN kernel-space test program is listed in Figure 10.

```
/***
   throttlenet test 3 server.c
   Copyright (C) 2003 Anders Blomdell <anders.blomdell@control.lth.se>
 *
   This program is free software; you can redistribute it and/or modify
 *
   it under the terms of the GNU General Public License as published by
   the Free Software Foundation; either version 2 of the License, or
 *
   (at your option) any later version.
 *
*
   This program is distributed in the hope that it will be useful,
*
   but WITHOUT ANY WARRANTY; without even the implied warranty of
 * MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the
 *
   GNU General Public License for more details.
 *
*
   You should have received a copy of the GNU General Public License
*
   along with this program; if not, write to the Free Software
*
   Foundation, Inc., 675 Mass Ave, Cambridge, MA 02139, USA.
 */
#include <linux/module.h>
#include <linux/kernel.h>
#include <linux/init.h>
#include <rtai.h>
#include <rtai_sched.h>
#include <rtai_fifos.h>
#include <throttlenet.h>
```

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MODULE_LICENSE("GPL"); static throttlenet_receive_socket server; static throttlenet_transmit_socket to_client; static RT_TASK echo_task; static void echo(int arg) { server = throttlenet_open_receive_socket("test_3_server", 40, 10); if (server) { int receive_count, transmit_count; char data[1500]; receive_count = throttlenet_receive(server, data, sizeof(data)); to_client = throttlenet_open_transmit_socket("test_3_client", 1500, 100);if (to client >= 0) { while (1) { transmit_count = throttlenet_transmit(to_client, data, receive_count); receive count = throttlenet receive(server, data, sizeof(data)); } } } else { printk("Could not create server socket\n"); } static int test_3_server_init(void) rt_task_init(&echo_task, echo,0,40960,10,0,NULL); rt_task_resume(&echo_task); return $\overline{0};$ } static void test_3_server_exit(void) { rt task delete(&echo task); } module_init(test_3_server_init); module_exit(test_3_server_exit);

Figure 10. RTAI server implementation of TN test.

/*** * throttlenet test 3 client.c * Copyright (C) 2003 Anders Blomdell <anders.blomdell@control.lth.se> * This program is free software; you can redistribute it and/or modify * it under the terms of the GNU General Public License as published by * the Free Software Foundation; either version 2 of the License, or * (at your option) any later version. * This program is distributed in the hope that it will be useful, * but WITHOUT ANY WARRANTY; without even the implied warranty of * MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE. See the



```
GNU General Public License for more details.
   You should have received a copy of the GNU General Public License
 * along with this program; if not, write to the Free Software
 *
   Foundation, Inc., 675 Mass Ave, Cambridge, MA 02139, USA.
 *
 */
#include <linux/module.h>
#include <linux/kernel.h>
#include <linux/init.h>
#include <rtai.h>
#include <rtai sched.h>
#include <rtai fifos.h>
#include <throttlenet.h>
#include <linux/proc_fs.h>
#include <rtai_proc_fs.h>
MODULE_LICENSE("GPL");
#define BUF SIZE 10000
#define DELAY_USEC 250LL
static throttlenet receive socket client;
static throttlenet_transmit_socket to_server;
static RT TASK do experiment task;
typedef struct {
 int index;
} timing_packet_t;
static RTIME total_runtime;
static RTIME diff buf[BUF SIZE];
static RTIME abs_buf[BUF_SIZE];
PROC_PRINT_VARS;
 int i;
  PROC_PRINT("%c samples: %d\n", '%', BUF_SIZE);
 PROC_PRINT("%c total runtime (nanosec): %lld\n", '%', total_runtime);
  for (i = 0 ; i < BUF_SIZE ; i++) {
   PROC_PRINT("%lld %lld\n", abs_buf[i], diff_buf[i]);
  PROC_PRINT_DONE;
}
static void do_experiment(int arg)
  client = throttlenet_open_receive_socket("test_3_client", 150, DELAY_USEC);
  if (client) {
   to server = throttlenet open transmit socket("test 3 server",
                                               150, DELAY_USEC);
   rt_sleep(nano2count(100000000LL));
    if (to_server) {
     int i;
```

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RTIME start;



```
RTIME end;
      RTIME tic;
      RTIME tac;
      printk("Starting experiment\n");
      start = rt_get_time_ns();
      for (i = 0; i < BUF_SIZE; i++) {
      RTIME diff;
      int receive_count;
      timing_packet_t data;
      // Send
      data.index = i;
      tic = rt_get_time_ns();
      throttlenet_transmit(to_server, (void*)&data, sizeof(data));
      // Receive
      receive_count = throttlenet_receive(client, (void*)&data,
                                            sizeof(data));
      tac = rt_get_time_ns();
       // Elapsed time
      diff = tac - tic;
      diff buf[i] = diff;
      diff = tic - start;
      abs_buf[i] = diff;
      // Sleep
      rt_sleep(nano2count(DELAY_USEC*1000LL));
      }
      end = rt_get_time_ns();
      total_runtime = end - start;
      printk("Finished experiment\n");
    }
  }
}
static int test 3 init(void)
  static struct proc dir entry *proc test;
  proc_test = create_proc_entry("test_3",
                                  S_IFREG | S_IRUGO | S_IWUSR,
                                  0);
  if (proc_test) { proc_test->read_proc = test3_read_proc; }
  //\ \mbox{Timers} should already be started by the throttlenet layer!
  rt_task_init(&do_experiment_task, do_experiment, 0,40960,10,0,NULL);
  rt_task_resume(&do_experiment_task);
  return 0;
}
static void test 3 exit(void)
ł
  remove_proc_entry("test 3", 0);
  rt_task_delete(&do_experiment_task);
}
module_init(test_3_init);
module_exit(test_3_exit);
```









Figure 12. TN roundtrip performance measurements. Spikes are of much lower magnitude than in the IIOP case (microseconds instead of milliseconds).

Client/Server	i386/PPC
Frequency	
1 kHz	samp 10000
	mean 78.9
	std 1.5
	max 89.5
	min 77.4



21/Hz	gamp	10000		
	moon	70 7		
	illean	1.2		
	sta	1.3		
	max	90.8		
	min	77.4		
4 kHz	samp	10000		
	mean	78.6		
	std	1.1		
	max	90.1		
	min	77.4		
8 kHz	samp	10000		
	mean	78.6		
	std	0.9		
	max	89.6		
	min	75.3		
10 kHz	samp	10000		
	mean	78.4		
	std	0.9		
	max	90.7		
	min	77.2		
As fast as possible	samp	10000		
L	mean	78.6		
	std	0.8		
	max	89.4		
	min	77.6		
Figure 13 Performance of TN from kernel space (hard-RT execution) showing				

desired performance and very low jitter.

5 Videos

Videos showing the effect of network delays on servo control as well as the ballcatching experiment are available on <u>http://www.robot.lth.se/proj/hrtc</u>, where also expanded versions of the main figures above showing the measured network delays are available. Videos should be played with sound since bad performance is mainly perceived through audio. Vibrations caused by network delays are typically of high frequencies of the audible spectrum. Vibrations are hard to see on the video images, but such a vibrating/noisy robot is industrially useless.

As shown in the networkdelay.mpg video, servo control using TCP/IP does not work, but with fractions of the TCP/IP the robot moves but is quite shaky. However, if the robot is started with RT communication and then IIOP delays are introduced, the robot moves for a while (but fails to catch the thrown ball) but then crashes as shown in the tcpcatch experiment. The normal reason for



the robot to stop when the communication gets to bad is that the drive electronics detects too jerky current references (resulting from the deficient timing), but in the tcpcatch.mpg video it was the mechanical vibrations that caused too much stress on the measurement system. That is, the vibrations due to the network delays caused the resolver measurement hardware for joint 2 to be partly disconnected, thereby giving wrong feedback from the joint angle.

In the tncatch.mpg video the robot moves as it should from a servo point of view, using TN communication on the servo level. In the outer visual control loop, however, IIOP (TCP/IP timing) is used. Together with the fact that the cameras are not synchronized (due to FireWire and camera properties) and the camera interface is running on Windows-2000, the result is that the visual control is not impressive. This is according to the aim and design of the RCT, but clearly the use of HRT CORBA/communication for the entire control would give better control and a robot catching every (?) thrown ball. Inspired by the accomplished properties of the RCT and the TN protocol, work towards such a robot system will continue after the completion of the current HRTC project. Note that due to the current results, we will be able to have Linux+RTAI+TN inside the next generation cameras. Thus, next generation of vision sensors can be HRT-CORBA enabled.

6 References

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